



MS12200200

Type: Endmill with 2 teeth

d1	d2	l1	l2
20,00	20,00	101	32,00

Coolant holes	Cut	Head shape	Spiral angle	Cutting edges Z
No	Right	Flat Center cutting	30°	2

Coated	Coating type	Material	Material type	Norm
No	-	MD	SMG 10	DIN 6528

Machinable Materials				
Cod.	Material type	Machinability	Cutting speed Vc	Advancement per revolution fn
		Recommended Part. recommended Not recommended	(m/min)	(mm/dente)
P01	Unalloyed steels up to 800 N/mm2		80 : 140	0,050 - 0,080
P02	Low alloy steels from 800 N/mm2 to 1100 N/mm2		60 : 100	0,040 - 0,060
P03	Highly alloyed steels from 1100 N/mm2 to 1400 N/mm2		30 : 60	0,030 - 0,050
M01	Ferritic stainless steels		40 : 80	0,030 - 0,050
M02	Martensitic stainless steels		40 : 80	0,030 - 0,050
M03	Martensitic stainless steels - PH		40 : 80	0,030 - 0,050
M04	Austenitic stainless steels		40 : 80	0,030 - 0,050
K01	Gray/lamellar cast iron		60 : 100	0,060 - 0,100
K02	Nodular/nodular cast iron		60 : 100	0,060 - 0,100
N01	Drawn aluminum alloys		150 : 350	0,080 - 0,120
N02	Die-cast aluminum alloys		100 : 250	0,080 - 0,100
N03	Copper		60 : 100	0,080 - 0,100
N04	Brass - Bronze		60 : 100	0,080 - 0,100
N05	Lead-free brass		50 : 80	0,060 - 0,080
S01	Super alloys (Inconel - Hastelloy - Nimonic)		20 : 50	0,040 - 0,060
S02	Pure titanium (Grade 2 - Grade 4)		20 : 40	0,030 - 0,050
S03	Titanium alloys (Grade 5)		20 : 40	0,030 - 0,050
S04	Cobalt Chrome Alloys		20 : 40	0,020 - 0,040
H01	Hardened steels up to 55 HRC		15 : 30	0,012 - 0,018

Machinable Materials				
Cod.	Material type	Machinability	Cutting speed Vc	Advancement per revolution fn
		Recommended Part. recommended Not recommended	(m/min)	(mm/dente)
P01	Unalloyed steels up to 800 N/mm2		80 : 140	0,050 - 0,080
P02	Low alloy steels from 800 N/mm2 to 1100 N/mm2		60 : 100	0,040 - 0,060
P03	Highly alloyed steels from 1100 N/mm2 to 1400 N/mm2		30 : 60	0,030 - 0,050
M01	Ferritic stainless steels		40 : 80	0,030 - 0,050
M02	Martensitic stainless steels		40 : 80	0,030 - 0,050
M03	Martensitic stainless steels - PH		40 : 80	0,030 - 0,050
M04	Austenitic stainless steels		40 : 80	0,030 - 0,050
K01	Gray/lamellar cast iron		60 : 100	0,060 - 0,100
K02	Nodular/nodular cast iron		60 : 100	0,060 - 0,100
N01	Drawn aluminum alloys		150 : 350	0,080 - 0,120
N02	Die-cast aluminum alloys		100 : 250	0,080 - 0,100
N03	Copper		60 : 100	0,080 - 0,100
N04	Brass - Bronze		60 : 100	0,080 - 0,100
N05	Lead-free brass		50 : 80	0,060 - 0,080
S01	Super alloys (Inconel - Hastelloy - Nimonic)		20 : 50	0,040 - 0,060
S02	Pure titanium (Grade 2 - Grade 4)		20 : 40	0,030 - 0,050
S03	Titanium alloys (Grade 5)		20 : 40	0,030 - 0,050
S04	Cobalt Chrome Alloys		20 : 40	0,020 - 0,040
H01	Hardened steels up to 55 HRC		15 : 30	0,012 - 0,018
H02	Hardened steels from 55 HRC		-	-



SWISS HIGH PRECISION TOOLS

