



## MTB2700380E


















**Type:** High-performance Pilot Drill with reinforced shank

d1	d2	d3	l1	l2	l3
3,80	6,00	5,5	70	7,6	27,75

Coolant holes	Cut	Point angle	Spiral angle	Cutting edges Z
No	Right	130°	Variable	2

Coated	Coating type	Material	Material type	Norm
Yes	Alcrona	MD	SMG SP	TUSA

**Machinable Materials**

Cod.	Material type	Machinability	Cutting speed Vc	Advancement per revolution fn
		<b>Recommended</b> Part. recommended Not recommended	(m/min)	(mm/rev)
<b>P01</b>	Unalloyed steels up to 800 N/mm2		65 : 80	0.16-0.20
<b>P02</b>	Low alloy steels from 800 N/mm2 to 1100 N/mm2		50 : 60	0.15-0.18
<b>P03</b>	Highly alloyed steels from 1100 N/mm2 to 1400 N/mm2		40 : 50	0.14-0.17
<b>M01</b>	Ferritic stainless steels		35 : 40	0.08-0.09
<b>M02</b>	Martensitic stainless steels		40 : 50	0.08-0.09
<b>M03</b>	Martensitic stainless steels - PH		40 : 50	0.08-0.09
<b>M04</b>	Austenitic stainless steels		25 : 30	0.07-0.08
<b>K01</b>	Gray/lamellar cast iron		70 : 80	0.12-0.14
<b>K02</b>	Nodular/nodular cast iron		60 : 70	0.11-0.13
<b>N01</b>	Drawn aluminum alloys		115 : 125	0.15-0.17
<b>N02</b>	Die-cast aluminum alloys		115 : 125	0.135-0.15
<b>N03</b>	Copper		65 : 80	0.115-0.13
<b>N04</b>	Brass - Bronze		90 : 100	0.14-0.17
<b>N05</b>	Lead-free brass		80 : 90	0.12-0.135
<b>S01</b>	Super alloys (Inconel - Hastelloy - Nimonic)		15 : 20	0.06-0.07
<b>S02</b>	Pure titanium (Grade 2 - Grade 4)		20 : 30	0.07-0.08
<b>S03</b>	Titanium alloys (Grade 5)		20 : 30	0.09-0.10
<b>S04</b>	Cobalt Chrome Alloys		15 : 20	0.09-0.10
<b>H01</b>	Hardened steels up to 55 HRC		15 : 20	0.025-0.030
<b>H02</b>	Hardened steels from 55 HRC		-	-



SWISS HIGH PRECISION TOOLS



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