

















## MTB2700470E

d1	d2	d3	l1	l2	l3
<b>Coolant holes</b>	<b>Cut</b>	<b>Point angle</b>	<b>Spiral angle</b>	<b>Cutting edges Z</b>	
		130°	Variable	2	
<b>Coated</b>	<b>Coating type</b>	<b>Material</b>	<b>Material type</b>	<b>Norm</b>	
Yes	Alcrona	MD	SMG SP	TUSA	

### Machinable Materials

Cod.	Material type	Machinability	Cutting speed Vc	Advancement per revolution fn
		<b>Recommended</b> <b>Part.</b> <b>recommended Not</b> <b>recommended</b>	(m/min)	(mm/rev)
<b>P01</b>	Unalloyed steels up to 800 N/mm2		65 : 80	
<b>P02</b>	Low alloy steels from 800 N/mm2 to 1100 N/mm2		50 : 60	
<b>P03</b>	Highly alloyed steels from 1100 N/mm2 to 1400 N/mm2		40 : 50	
<b>M01</b>	Ferritic stainless steels		35 : 40	
<b>M02</b>	Martensitic stainless steels		40 : 50	
<b>M03</b>	Martensitic stainless steels - PH		40 : 50	
<b>M04</b>	Austenitic stainless steels		25 : 30	
<b>K01</b>	Gray/lamellar cast iron		70 : 80	
<b>K02</b>	Nodular/nodular cast iron		60 : 70	
<b>N01</b>	Drawn aluminum alloys		115 : 125	
<b>N02</b>	Die-cast aluminum alloys		115 : 125	
<b>N03</b>	Copper		65 : 80	
<b>N04</b>	Brass - Bronze		90 : 100	
<b>N05</b>	Lead-free brass		80 : 90	
<b>S01</b>	Super alloys (Inconel - Hastelloy - Nimonic)		15 : 20	
<b>S02</b>	Pure titanium (Grade 2 - Grade 4)		20 : 30	
<b>S03</b>	Titanium alloys (Grade 5)		20 : 30	
<b>S04</b>	Cobalt Chrome Alloys		15 : 20	
<b>H01</b>	Hardened steels up to 55 HRC		15 : 20	
<b>H02</b>	Hardened steels from 55 HRC		-	



SWISS HIGH PRECISION TOOLS

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